

Installation
Guide



Danfoss Series 25 & 40 SCU
w/ High Temperature Shaft Seal

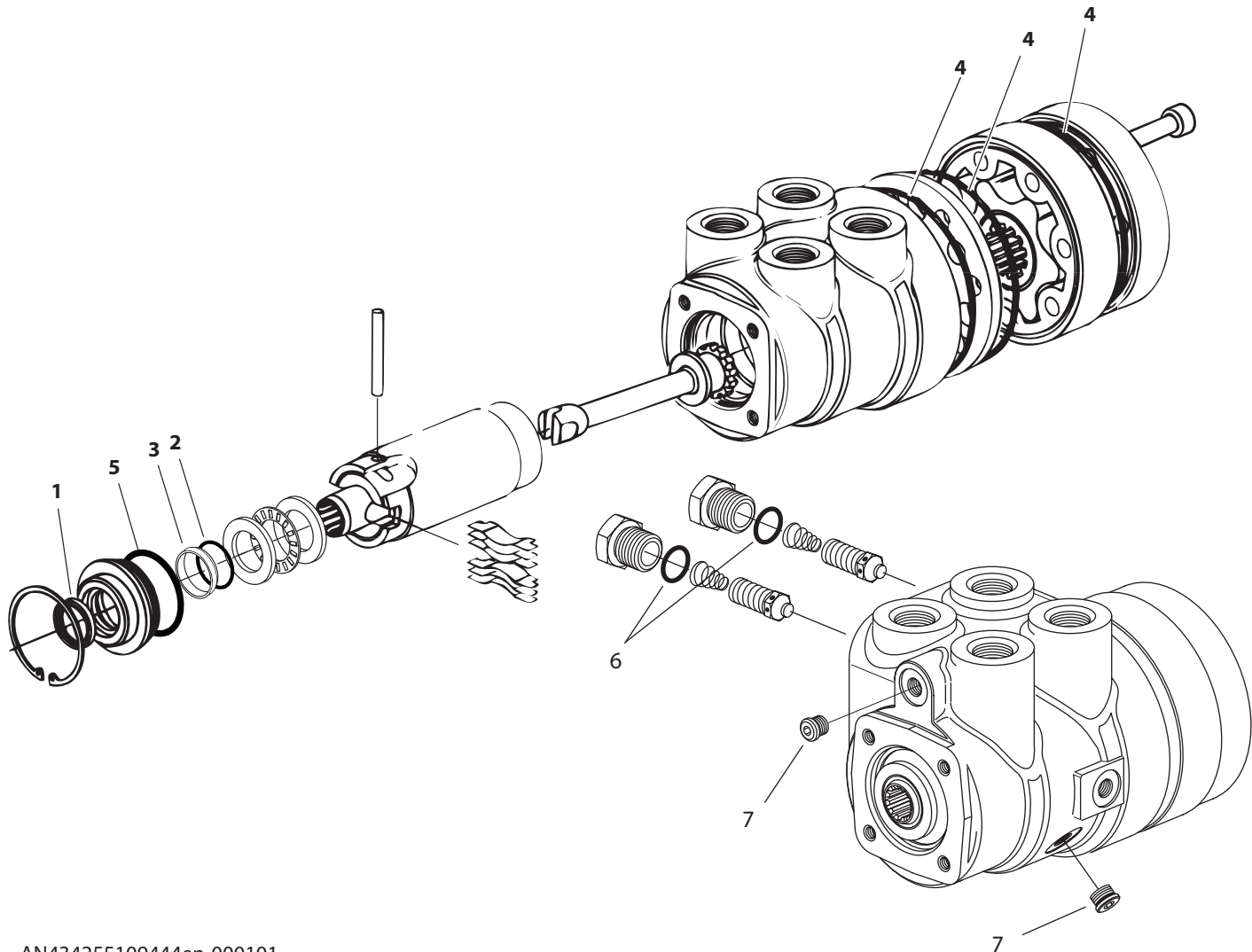
Steering
Control Units

9900289-000

- Specifications and performance data, Catalog No. 11-872
- Parts Information 25 Series, Standard and Wide Angle No. 6-325
- Parts Information 40 Series No. 6-320
- When servicing the Standard (not Wide Angle) 25 Series steering control unit refer to Repair Information No. 7-306. When servicing the 40 Series steering control unit, refer to Repair Information 7-308. These repair manuals lists tools required, and step by step disassembly and reassembly procedures.

Ref.No.	Description	Size:	mm	[Inch]	Qty.
1	Dust Seal		31	[1.25]OD	1
2	O-ring		25	[.99]ID	1
3	Seal		25	[.99]ID	1
4	O-ring		46	[4.74]OD	3
5	O-ring		38	[1.99]OD	1
6	O-ring		19	[.75]ID	2
7	O-ring		9	[.35]ID	2

Note: The exploded view drawing is applicable to both the 25 and 40 Series Steering Control Units.



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