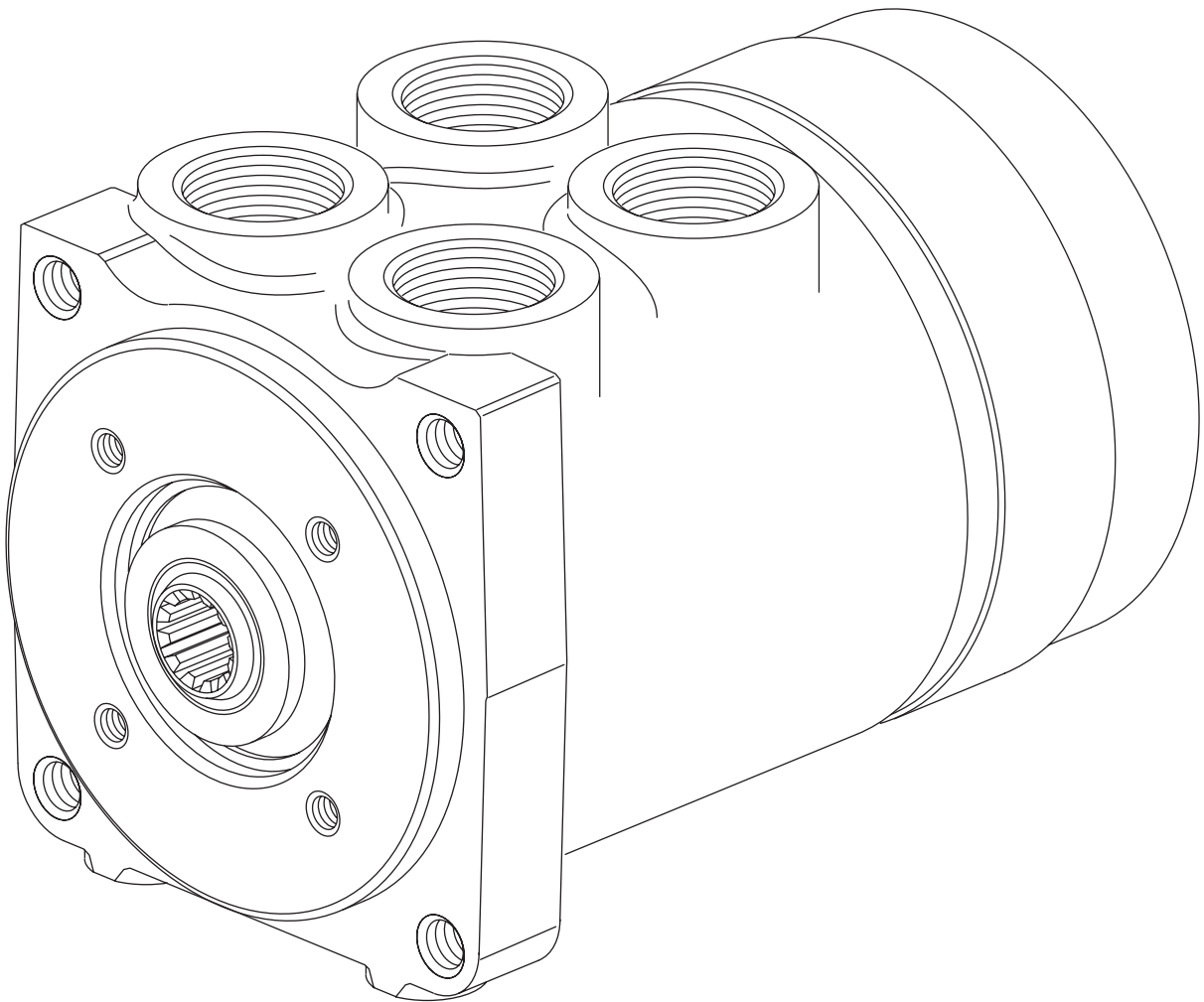


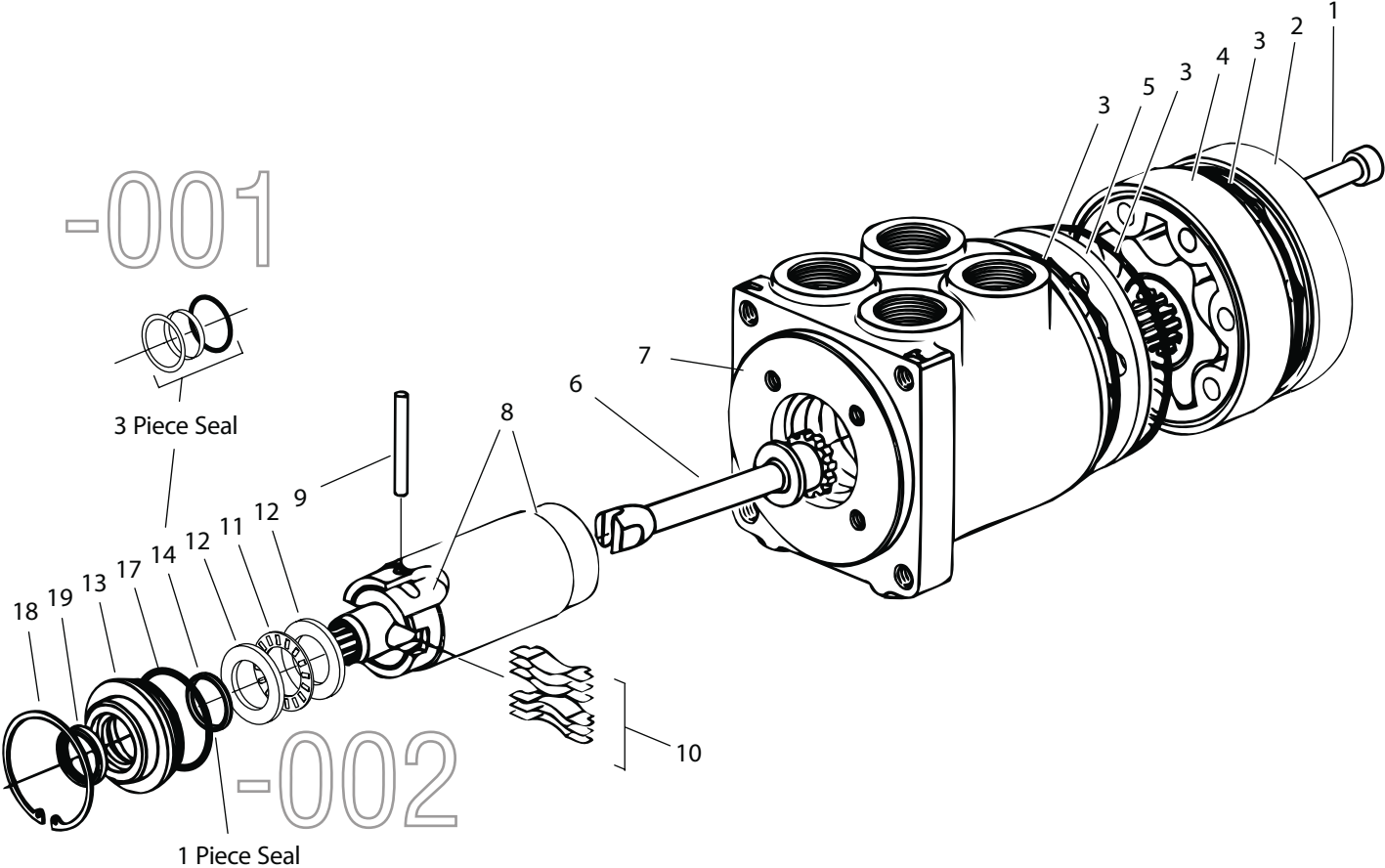


Parts Manual



40 Series
Steering Control Units

001 002



Actual Displacement cm ³ /r [in ³ /r]	Ref. No. 4 Gerotor		Ref. No.1 Socket Head Cap Screw	
	Part No.	Width mm [in.]	Part No.	Length mm [in.]
1230 [75]	21519-005	57,7 [2.27]	16148-836	95,2 [3.75]
1555 [95]	21519-006	72,9 [2.87]	16148-844	114,3 [4.50]
1965 [120]	21519-007	91,9 [3.62]	16148-852	133,3 [5.25]
2460 [150]	21519-008	115,1 [4.53]	16148-861	155,4 [6.12]
3030 [185]	21519-009	142,0 [5.59]	16148-871	180,8 [7.12]

40 Series Steering Control Units

Ref. No.	Part Number	Description	Qty. Per Unit
1	*	Screw, Cap	7
2	21509-000	Cap, End	1
X 3	250001-048	Seal, O-ring, 120,4 mm [4.74 in.] ID	3
4	*	Gerotor	1
5	21847-000	Plate, Wear	1
6	21514-000	Drive	1
7	NSS	Housing	1
8	NSS	Sleeve, Control	1
	NSS	Spool, Control	1
9	14451-000	Pin, Centering	1
** 10	NSS	Spring, Centering	6/8
11	5544-000	Bearing, Needle Thrust	1
12	8329-000	Race, Bearing	2
13	21513-000	Retainer, Front	1
X 14	9233-001	Seal, 25,4 mm [1.00 in.] ID	1
X 17	250001-136	Seal, O-ring, 50,5 mm [1.99 in.] ID	1
18	14296-000	Ring, Retaining	1
X 19	844-000	Seal, Dust, 31,7 mm [1.25 in.] OD	1
	64468-000	Seal Kit — Contains Parts Indicated by X.	

* — See Chart on Page 2 for Information on Specific Models

** — Ref. 10 Sold only in Kit form, Spring Kit No. 64428-001 Includes 8 Springs, Use 6 springs on 40 Series Closed center and Load Sensing Steering Control Units (8 Springs are required on 35 Series and 40 Series Open Center Steering Control Units).

NSS — Not Sold Separately

40 Series Steering Control Units

40 Series SCU

System	Signal	Load Circuit	Rated Flow l/min [GPM]	O-ring Port Size	Actual Displacement cm³/r [in³/r] — Product Number				
					1230 [75]	1555 [95]	1965 [120]	2460 [150]	3030 [185]
Open Center	N/A	Non Load Reaction	151 [40]	1– 5/16-12	281-1001	281-1002	281-1003	281-1004	281-1005
Closed Center	N/A	Non Load Reaction	151 [40]	1– 5/16-12	282-1010	282-1011	282-1012	282-1013	282-1014
				1– 5/16-12	282-1001**	282-1002**	282-1003**	282-1004**	282-1005**
Load Sensing	Dynamic	Non Load Reaction	151 [40]	1– 5/16-12	283-1001	283-1002	283-1003	283-1004	283-1005

** Closed Center Units with Neutral Bleed
2,3 l/min [.6 GPM] at 172 bar [2500 PSI]

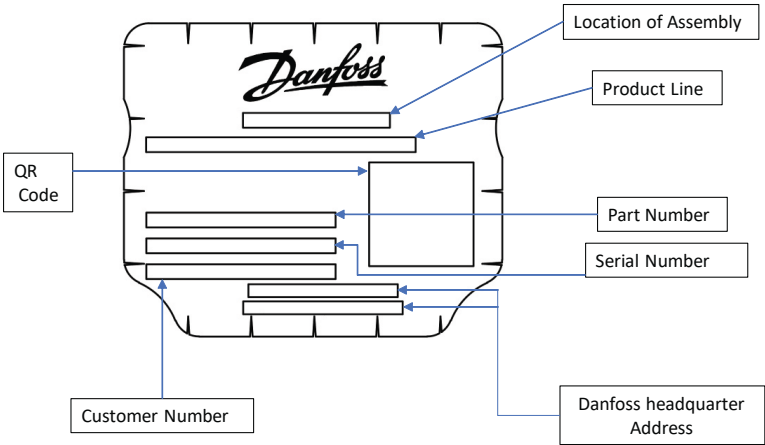
How to Order Replacement Parts

Each Order Must Include the Following:

1. Product Number
2. Date Code
3. Part Name
4. Part Number
5. Quantity of Parts

For More Detailed Information Contact your Danfoss representative.

- Specifications and performance data, Catalog No. 11-872
- When servicing Steering Control Unit refer to Repair Information No. 7-308. This repair manual lists tools required, step by step disassembly and reassembly procedures.



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- Gear pumps
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- Hydrostatic pumps
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- PLUS+1® joysticks and pedals
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- PLUS+1® software
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- PVG proportional valves
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**Danfoss
Power Solutions (US) Company**
2800 East 13th Street
Ames, IA 50010, USA
Phone: +1 515 239 6000

**Danfoss
Power Solutions GmbH & Co. OHG**
Krokamp 35
D-24539 Neumünster, Germany
Phone: +49 4321 871 0

**Danfoss
Power Solutions ApS**
Nordborgvej 81
DK-6430 Nordborg, Denmark
Phone: +45 7488 2222

**Danfoss
Power Solutions Trading
(Shanghai) Co., Ltd.**
Building #22, No. 1000 Jin Hai Rd
Jin Qiao, Pudong New District
Shanghai, China 201206
Phone: +86 21 2080 6201