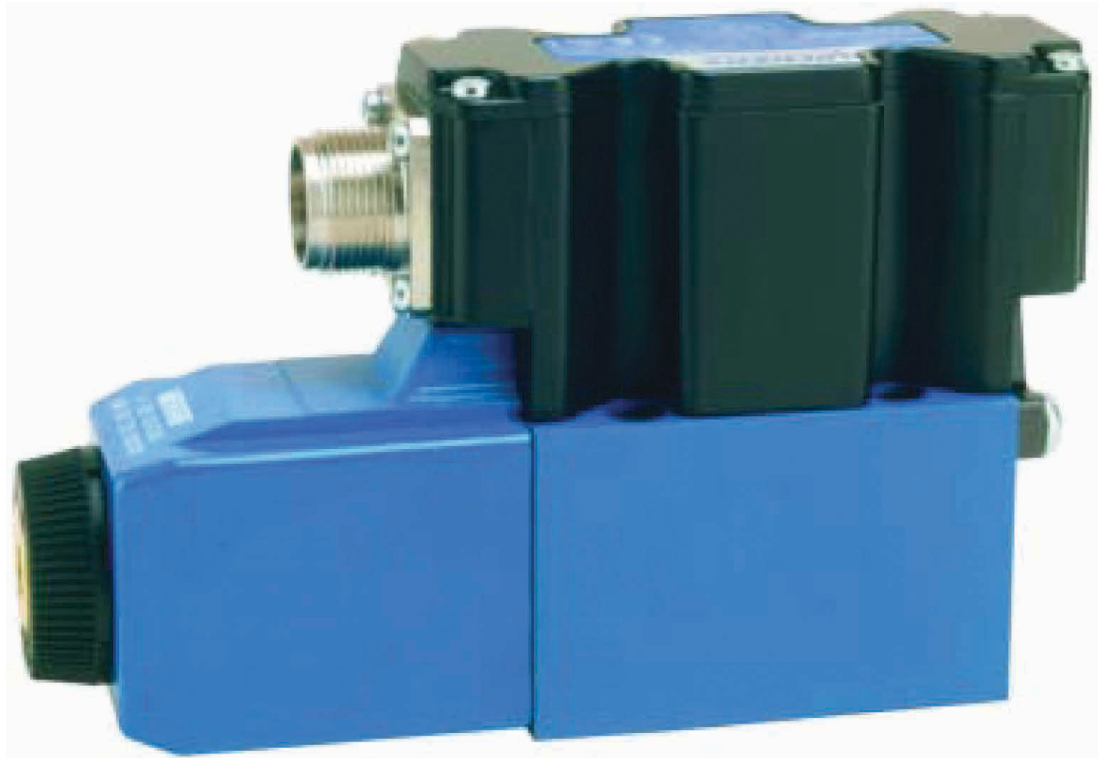




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This product has been designed and tested to meet specific standards outlined in the European Electromagnetic Compatibility Directive (EMC) 2014/30/EU which repealed Directive 2004/108/EC . For Restriction of Hazardous Substances, complies to (RoHS) Directive 2011/65/EU. For instructions on installation requirements to achieve effective protection levels, see the Installation Wiring Practices for Danfoss' Electronic Products . Wiring practices relevant to this Directive are indicated by Δ Electromagnetic Compatibility (EMC) .

General description

An electro-hydraulic proportional relief valve designed to regulate pressure in a hydraulic system in proportion to an applied electrical input.

These open-loop, single-stage valves can be used for direct control of pressure in low flow systems, or for pilot control of larger pressure controls, and for such applications as pressure controlled pumps.

The integral amplifier allows the pressure to be controlled from a low power command signal: either a voltage or current command. The amplifier is mounted in a robust metal housing and electrical connections are via an industry standard 7-pin plug. Factory-set adjustments ensure high reproducibility valve-to-valve.

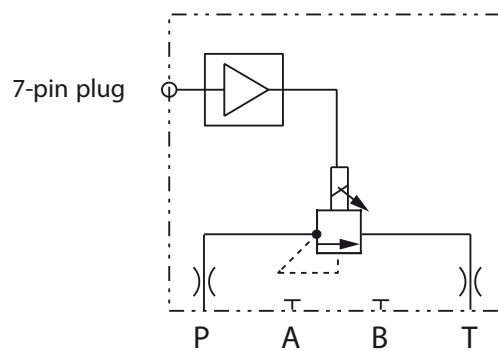
Other models

For proportional pressure relief valves with flow ratings up to 400 L/min (106 USgpm), see catalog V-VLPO-MC003-E (model types KBCG, sizes 6 and 8).

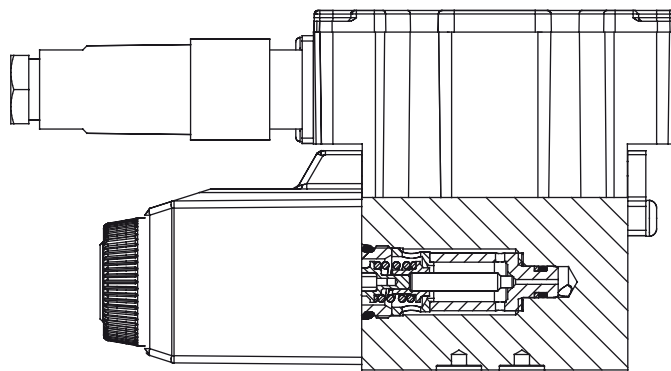
Features and benefits

- Valve design ensures low hysteresis and good repeatability.
- Self-bleeding design simplifies installation and ensures consistent performance.
- When used for piloting a large pressure relief or reducing valve, a low minimum pressure is obtainable, combined with fast and stable response to step input signals.
- On-board ramp adjustment.

Functional symbol



Typical section



Model codes

K B	*	G	*	*	***	D

1	Valve type	KB	Proportional valve with integral amplifier, B series
2	Type	C	Pressure relief
3	Mounting	G	Subplate mounted
4	Interface	3	ISO 4401, size 3 (NFPA D03)
5	Build orientation	Blank	Right hand (standard)
		L	Left hand
6	Controlled pressure range		At rated flow of 1 L/min (0.26 USgpm)
		40	2-40 bar (29-580 psi)
		100	3-100 bar (44-1450 psi)
		160	4-160 bar (58-2300 psi)
		172	4-172 bar (58-2500 psi)
		250	5-250 bar (73-3625 psi)
		350	6-350 bar (87-5000 psi)
7	Damper	D	Standard damper
8	Manual overrides	Z	No overrides
9	Electrical command options	M1	+/- 10 volts control signal
		M2	4-20 mA control signal

Z	*	*	A	P*7	*	11

10	Ramp options	1	No ramp
		2	Standard ramp (typically 65 ms)
		3	Long ramp (typically 80 ms)
11	Command/pressure characteristic	A	Standard
12	Electrical connection	PC7	7 pin connector, without plug supplied
		PE7	7 pin connector, with plug supplied
		PH7	As PE7 but with pin 'C' used for enable signal
		PR7	as PC7 but with pin 'C' used for enable signal
13	Coil rating	H1	24V DC amplifier supply
14	Design number, 1* series	11	Subject to change. Installation dimensions unaltered for design numbers 10 to 19 respectively



WARNING

To conform to the EC Electromagnetic Compatibility directive (EMC) this KBCG valve must be fitted with a metal 7-pin plug. The screen of the cable must be securely connected to the shell of the metal connector. A suitable IP67 rated connector is available from Danfoss, part no. 934939. Alternatively a non IP67 rated connector is available from ITT-Cannon, part no. CA 02 COM-E 145 A7 P.

Operating data

Standard test conditions are with anti-wear hydraulic oil at 36 cSt (168 SUS) and 40°C (104°F)

Maximum pressures:

Port P:	See [6] in "Model Code"
Operating Static	350 bar (5075 psi)
Port T:	
Operating	2 bar (29 psi). See "Back pressure at port T" under "Installation and start-up" below.
Static	210 bar (3000 psi)

Flow limits:

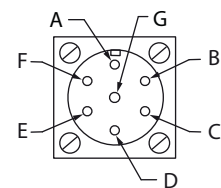
Rated flow	1 L/min (0.26 USgpm)
Maximum flow	5 L/min (1.3 USgpm)
Coil or amplifier rating	24V x 40W max. (22 to 36V including 10% pk-to-pk. max. ripple)

Command signal:

Volts (see model code [8] - 1)	0 to +10V or 0 to -10V
Input impedance	47 kΩ
Common mode voltage to pin B	4V
Current (see model code [8] - 2)	4 to 20 mA
Input impedance	100Ω

Valve enable signal:

Enable	>9.0V (36V max)
Disable	<2.0V
Input impedance	36 kΩ
7-pin plug connector	Pin Description



View of pins of fixed half

- A Power supply positive (+)
- B Power supply 0V and current command return
- C Valve enable (PH7 & PR7)
- D Command signal (+V or current in)
- E Command signal (-V or current GND)
- F Output monitor
- G Protective ground

Electromagnetic compatibility (EMC)	IEC 61326-2-1 (Electrical equipment for measurement, control and laboratory use)
	Conducted Emissions CISPR11 -2015-06 Ed 6.0/EN55011 - Class A, 150kHz to 30MHz
	Radiated Emissions CISPR11 -2015-06 Ed 6.0 /EN55011 - Class A, 30MHz – 1GHz
	RF Continuous Conducted disturbances IEC 61000-4-6, 3Vrms Class A 150 KHz to 80 MHz
	RF Electromagnetic Field, 80MHz to 1GHZ, 10V/m; 1.4GHz to 2.7GHz, 3V/m; Meets Criterion A
	Surge: IEC 61000-4-5
	• DC Power Port : ±1kV • Signal/Control Port : ±1kV
	Electrical Fast Transients IEC 61000-4-4, Class B
	• DC Power Port : ±1kV • Signal/Control Port: ±0.5kV
	Electrostatic discharges (ESD) IEC 61000-4-2, Class B
	• Air ±8kV • Contact ±4kV
ROHS Compliance:	Complies with: Restriction of Hazardous Substances (RoHS) Directive 2011/65/EU
Monitor signal (pin F)	1.7 V/amp solenoid current
Output impedance	10 kΩ
Pressure gain	See graph
Factory setting - Maximum with 100% command signal.	
Pressure override	See graph

Operating data

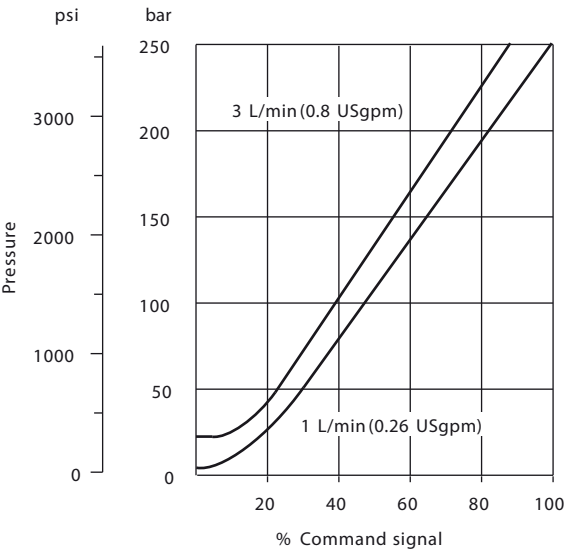
Pressure step response (20 cm³ volume, 1 L/min (0.26 US gpm)):	Typical times to reach 90% of commanded step:		
	Model code [9] :		
KBCG-3-250 model:	1	2	3
0 to 100% step	60 ms	65 ms	87 ms
100 to 0% step	48 ms	55 ms	73 ms
Linearity, between 10% and 100% of controlled pressure range	<4%		
Hysteresis	<5% (with factory-set dither)		
Repeatability	<+/-1.0% of rated pressure		
Reproducibility, valve-to-valve (at factory settings):			
Pressure at 100% command signal	≤5%		
Protection:			
Electrical	Reverse polarity protected		
Environmental	IEC 529, Class IP67		
Mass	2,2 kg (4.85 lb)		
Supporting products:			
Auxiliary electronic modules (DIN-rail mounting):			
EHA-CON-201-A-2* Signal converter	See catalog 2410B		
EHD-DSG-201-A-1* Command signal generator	See catalog 2470		
EHA-RMP-201-A-2* Ramp generator	See catalog 2410B		
EHA-PID-201-A-2* PID controller	See catalog 2427		
EHA-PSU-201-A-10 Power supply	See catalog 2410B		
Installation and start-up:			
Back pressure at port T	Port T should be piped directly to reservoir with minimum restriction. Any back pressure at this port is additive to the controlled pressure at port P. The recommended max. pressure at port T when the valve is controlling pressure is 2 bar (29 psi); the max. pressure at T under static conditions is 210 bar (3000 psi)		

Performance data

Pressure gain, Typical

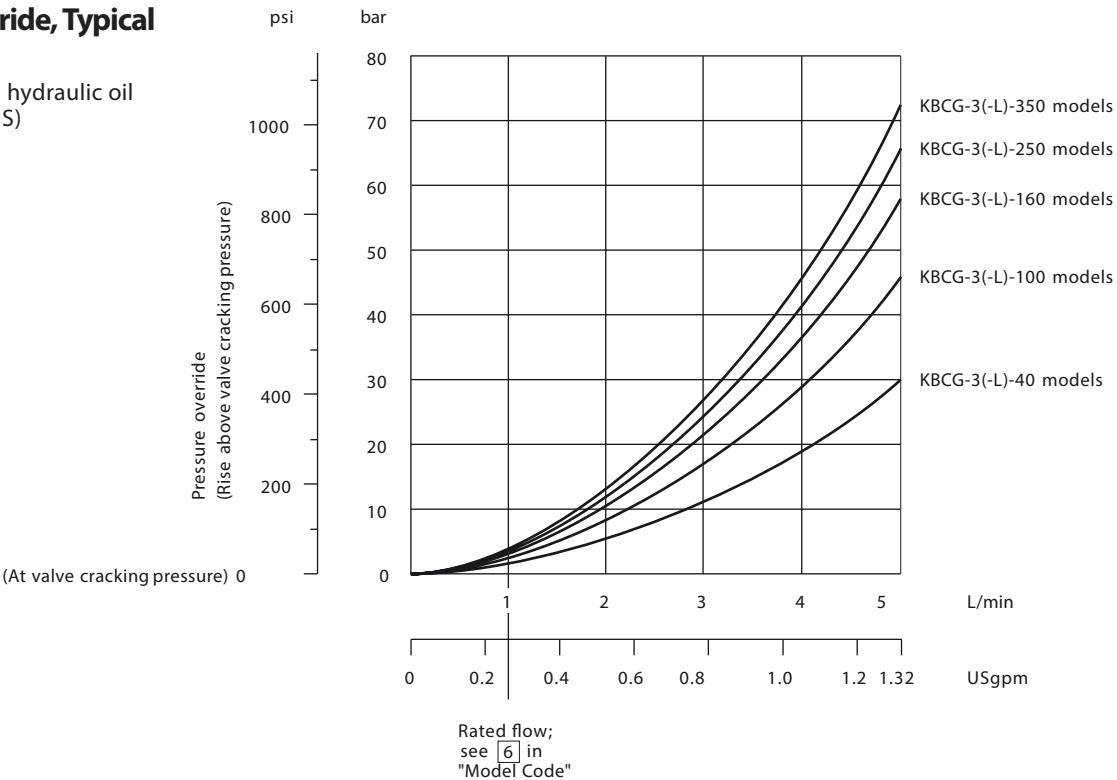
Typical pressure v. command signal response of KBCG-3-250 models

Test conditions:
Fluid = Antiwear hydraulic oil at 36 cSt (168 SUS)

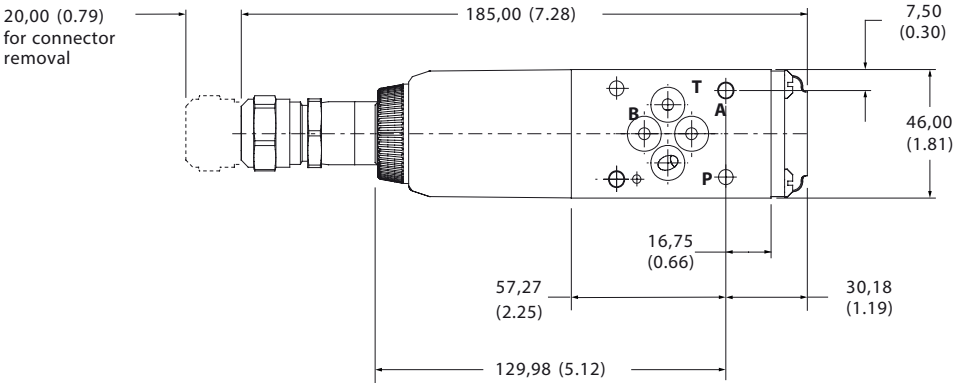
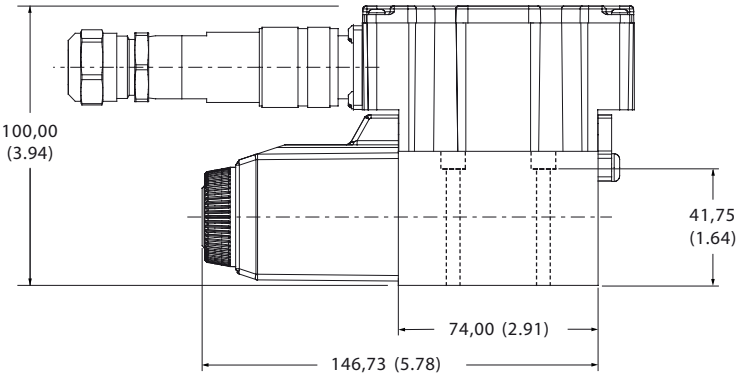
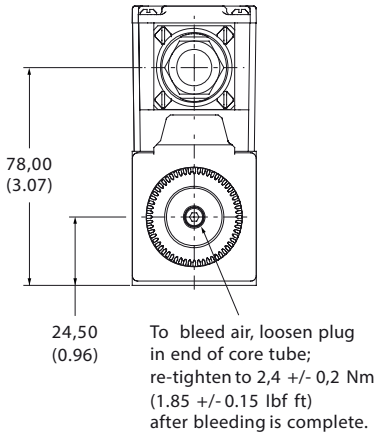


Pressure override, Typical

Test conditions:
Fluid = Anti-wear hydraulic oil at 36 cSt (168 SUS)

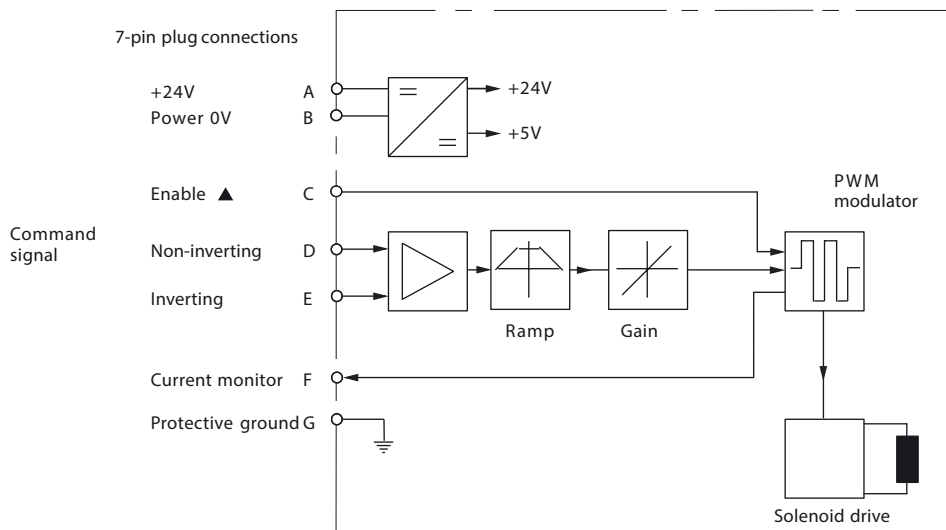


Installation dimensions



Electrical information

Block diagram



▲ In valves with PH7 or PR7 type electrical connection.

Wiring

Connections must be made via the 7-pin plug mounted on the amplifier. Recommended cable sizes are:

Power cables

For 24V supply:

0,75 mm² (18 AWG) up to 20m (65 ft)

1,00 mm² (16 AWG) up to 40m (130 ft)

Signal cables

0,50 mm² (20 AWG)

Screen (Shield)

A suitable cable should have at least 6 cores with pairs of conductors individually screened and an overall screen. Cable outside diameter 8,0-10,5 mm (0.31-0.41 inches). See connection diagrams on next page.

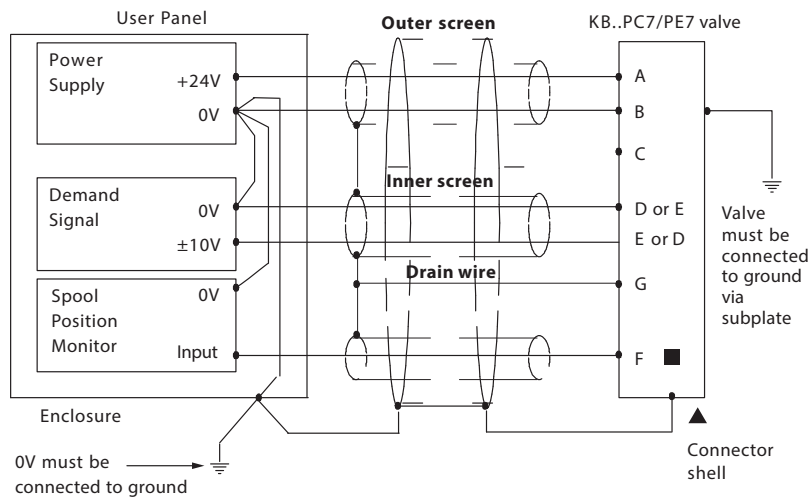
WARNING

All power must be switched off before connecting or disconnecting any plugs.

Typical wiring connections

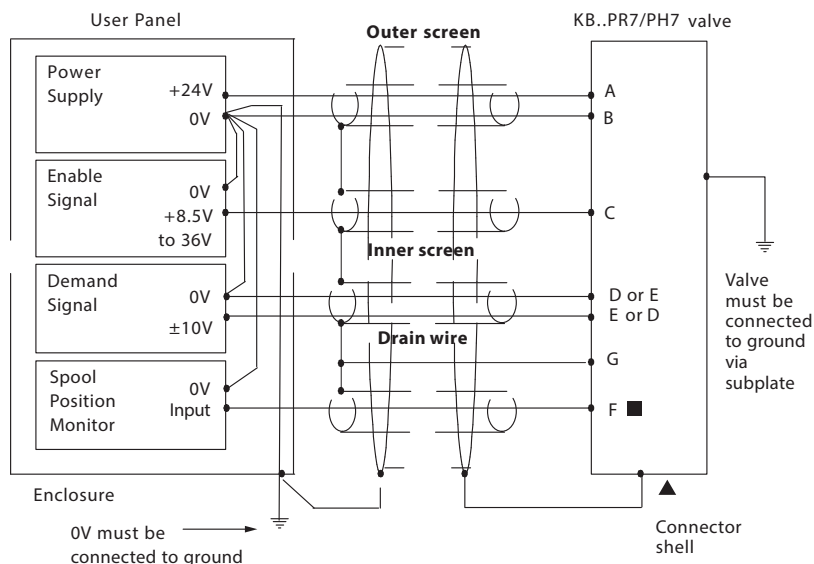
Voltage input (M1)

■ Spool position monitor voltage (pin F) will be referenced to the KB valve local ground.



Wiring connections for M1 valves with enable feature

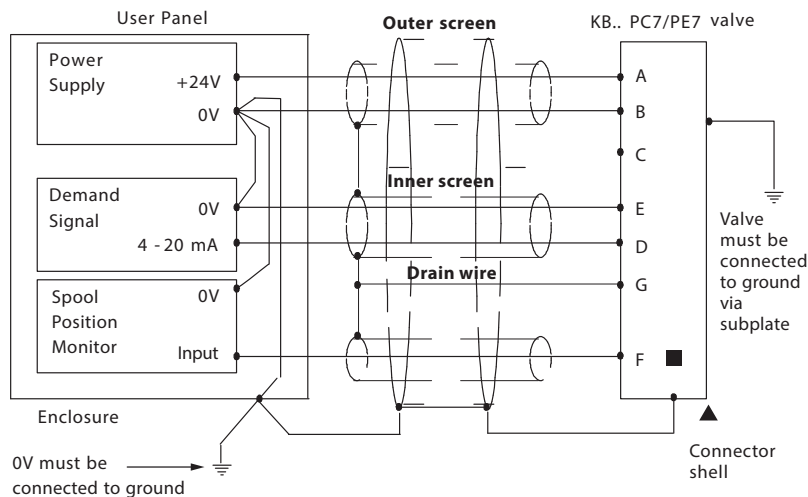
Note:▲ In applications where the valve must conform to European RFI/EMC regulations, the outer screen (shield) must be connected to the outer shell of the 7 pin connector, and the valve body must be fastened to the earth ground. Proper earth grounding practices must be observed in this case, as any differences in command source and valve ground potentials will result in a screen (shield) ground loop.



Electrical information

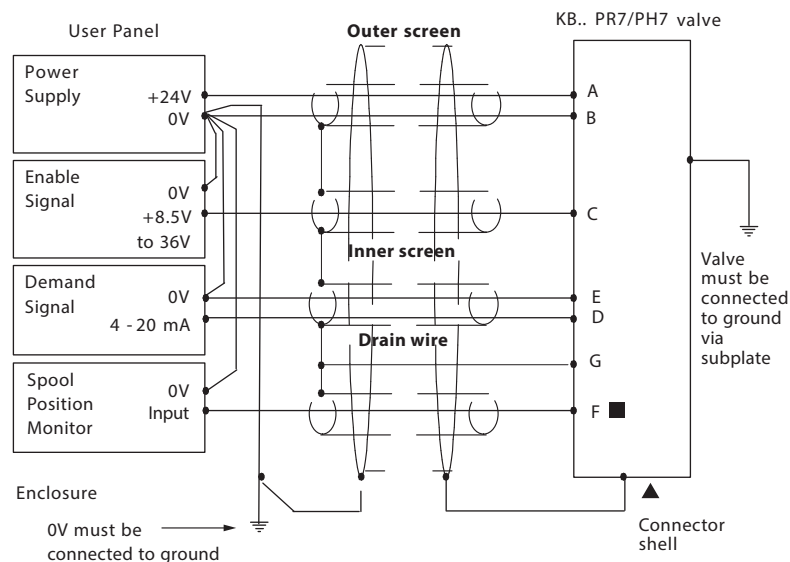
Current input (M2)

■ Spool position monitor voltage (pin F) will be referenced to the KB valve local ground.



Wiring connections for M2 valves with enable feature

Note:▲ In applications where the valve must conform to European RFI/EMC regulations, the outer screen (shield) must be connected to the outer shell of the 7 pin connector, and the valve body must be fastened to the earth ground. Proper earth grounding practices must be observed in this case, as any differences in command source and valve ground potentials will result in a screen (shield) ground loop.



⚠ WARNING

Electromagnetic Compatibility (EMC)
It is necessary to ensure that the valve is wired up as above. For effective protection the user electrical cabinet, the valve subplate or manifold and the cable screens should be connected to efficient ground points. The metal 7 pin connector part no. 934939 should be used for the integral amplifier. In all cases both valve and cable should be kept as far away as possible from any sources of electromagnetic radiation such as cables carrying heavy current, relays and certain kinds of portable radio transmitters, etc. Difficult environments could mean that extra screening may be necessary to avoid the interference. It is important to connect the 0V lines as shown above. The multi-core cable should have at least two screens to separate the demand signal and monitor output from the power lines. The enable line to pin C should be outside the screen which contains the demand signal cables.

Further information

Hydraulic fluids and Contamination control requirements

Contamination control requirements

Hydraulic Fluids & Recommendations on contamination control methods and the selection of products to control fluid condition are included in Danfoss Hydraulic Fluid Recommendation 03-401-2010 rev 1.

For products in this catalog the recommended levels are:

Up to 210 bar (3000 psi) – 18/16/13

Above 210 bar (3000 psi) – 17/15/12

Installation and start-up guidelines

The proportional valves in this catalog can be mounted in any attitude but it may be necessary, in certain demanding applications, to ensure that the solenoids are kept full of hydraulic fluid.

If this proves to be the case any accumulated air can be bled from the solenoid bleed screw. This task is easier if the valve has been mounted base downwards. Good installation practice dictates that the tank port, and any drain port, are piped so as to keep the valve full of fluid once the system start-up has been completed.

Temperatures

For petroleum oil:

Min – -20°C (-45°F)

Max – +70°C (158°F)

For fluids where limits are outside those of petroleum oil, consult fluid manufacturer or Danfoss representative. Whatever the actual temperature range, ensure that viscosities stay within those specified under "Hydraulic Fluids".

Ambient for:

Valves at full performance specification: -20 to +70°C (-4 to +158°F).

Valves, as above, will operate at temperatures of 0 to -20°C (32 to -4°F) but with a reduced dynamic response.

Storage:

-25 to +85°C (-13 to +185°F)

Seal Kit

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- DCV directional control valves
- Electric converters
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**Danfoss
Power Solutions (US) Company**
2800 East 13th Street
Ames, IA 50010, USA
Phone: +1 515 239 6000

**Danfoss
Power Solutions GmbH & Co. OHG**
Krokamp 35
D-24539 Neumünster, Germany
Phone: +49 4321 871 0

**Danfoss
Power Solutions ApS**
Nordborgvej 81
DK-6430 Nordborg, Denmark
Phone: +45 7488 2222

**Danfoss
Power Solutions Trading
(Shanghai) Co., Ltd.**
Building #22, No. 1000 Jin Hai Rd
Jin Qiao, Pudong New District
Shanghai, China 201206
Phone: +86 21 2080 6201