



Power Plugs for Proportional Valves (12 volt supply)

EHH-AMP-712-D/G-2* Series

For use with valve types:

KDG4V-3(S)-GP7-6*
 KTG4V-3(S)-GP7-6*
 KCG-3/6/8-GP1-1*
 KX(C)G-6/8-GP1-1*
 KDG5V-5/7/8-GP1-1*
 CMX***-E-G
 EPV**-12D-1*
 ERV1/2**-12D-1*
 EPFR1**-12D-1*

Features and Benefits

- Integral amplifier provides essential functions for control of proportional valves
- Differential command signal option (type D)
- 8 volt reference option (type G)
- Adjustable ramp time
- Adjustable deadband compensation
- Adjustable gain
- Adjustable dither
- Ease of installation with reduced cost
- EMC to latest European standards
- Fully short-circuit and reverse polarity protected
- Protection to IP67

General Description

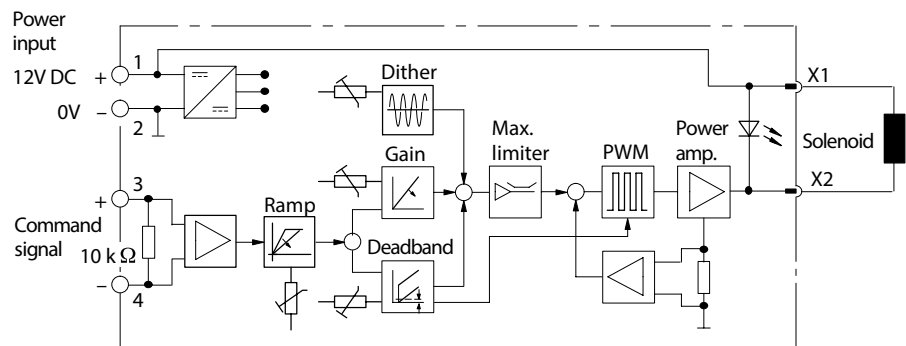
These plugs, conforming to ISO 4400/ DIN 43650 interface, offer low cost solutions for solenoid-operated, non-feedback hydraulic proportional valves through the use of an integral amplifier.

Adjustments of "gain", "ramp time", "deadband" and "dither" can be made directly at the plug.

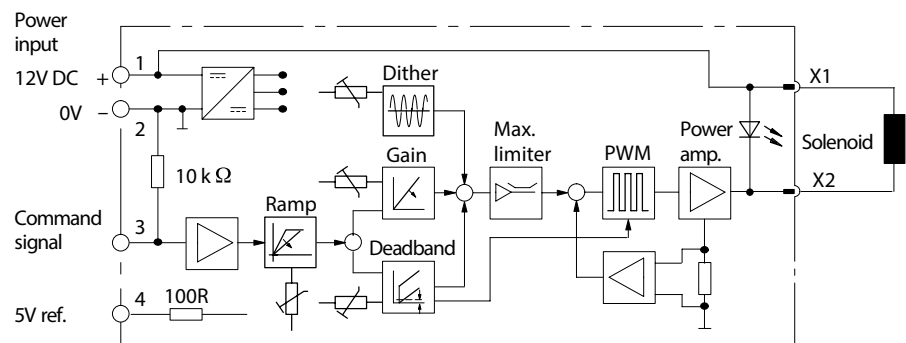
The proportional plugs are controlled with 0-5V or 0-10V command signal to give an output current (adjustable with the gain control) of up to 3A maximum.

Electrical Block Diagrams

EHH-AMP-712-D-2*



EHH-AMP-712-G-2*



This product has been designed and tested to meet specific standards outlined in the European Electromagnetic Compatibility Directive (EMC) 89/336/EEC, amended by 91/263/EEC, 92/31/EEC and 93/68/EEC, article 5. For instructions on installation requirements to achieve effective protection levels, see this leaflet and the Installation Wiring Practices for Vickers Electro nic Products leaflet 2468. Wiring practices relevant to this Directive are indicated by Electromagnetic Compatibility (EMC).

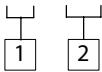
Application

Primary applications are the control of non-feedback proportional valves where the cost of sophisticated electronic controls can be avoided.

The combination of proportional valve and plug offers very low cost solutions to many hydraulic actuator control problems requiring smooth acceleration and deceleration.

Model Codes

EHH-AMP-712- * - 2*



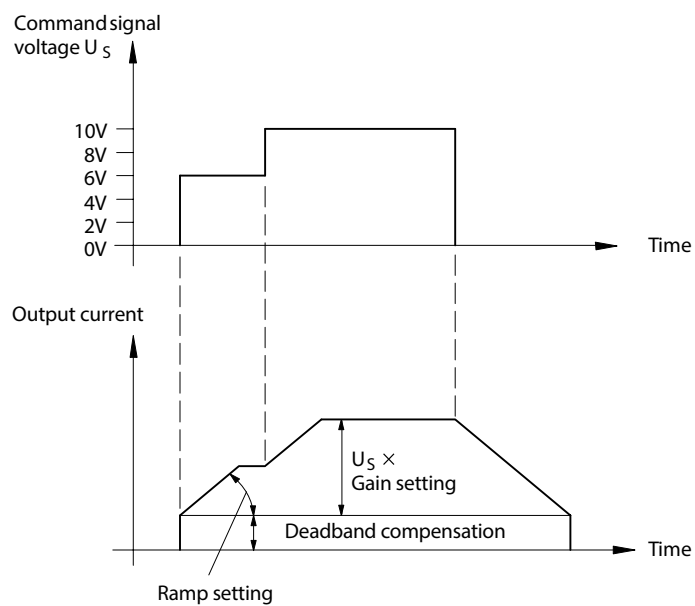
-
- 1 Adjustment range
D = 10V differential input: 5s maximum ramp time
G = 5V input: 5s maximum ramp time
-

- 2 Design number, 20 series
Subject to change. Installation dimension unaltered for design numbers 20-29 inclusive.
-

Operating Data

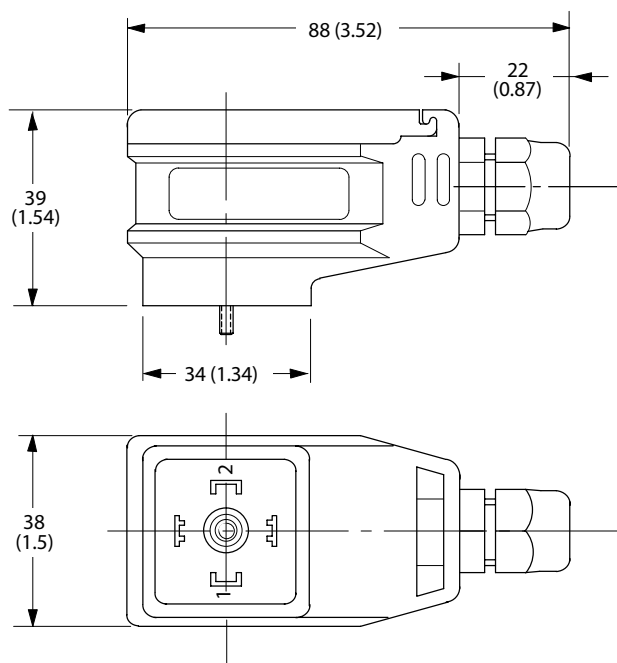
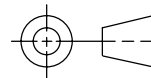
Electrical		
	Type D	Type G
Connections		
1	12V DC	12V DC
2	0V (power and signal)	0V (power and signal)
3	Positive command signal	Positive command signal
4	Negative command signal	5V reference voltage
Power (input) supply	10.2-16V DC including ± 10% maximum ripple (peak-to-peak) 12V DC nominal	
Absolute maximum voltage	36V	
Max. power consumption incl. solenoid	35W	
Reverse polarity protected	Yes	
Short circuit protected	Yes	
Maximum output current	3.0A	
Max. output voltage typical (3A output current)	Typically 1.5V below supply voltage	
Command signal	0-10V (10 kohms)	0-5V (10 kohms)
Deadband triggering	200 mV	200 mV
For output	200 mV to 10V	200 mV to 5V
For no output	0 mV to 100 mV	0 mV to 100 mV
Deadband adjustment range	<100 - 1000 mA	
Gain adjustment range	<0.075 A/V to 0.3 A/V	>0.15 A/V to 0.6 A/V
Dither adjustment range	0 to 500 mA	
Ramp time	50 ms to 5s	
PWM frequency	1200 Hz ± 10%	
Dither frequency	120 Hz ± 10%	
Protection	IEC 529: IP67 (when correctly installed with interface seal in place) Fully short-circuit and reverse-polarity protected	
Isolation to VDE 0110	Group "B"	
Electromagnetic compatibility (EMC):		
Emission	EN 50081-2	
Immunity	EN 50082-2	
Mechanical		
Housing	PA6 glass-reinforced plastic (conforming to UL-94HB). Color: gray	
Mounting interface	ISO 4400 (DIN 43650)	
Cable clamp	Pg9 screw type	
Cable diameter	Ø 5 to 10 mm (0.197 to 0.394 dia)	
Wire section	0,5 to 1,0 mm ² (0.001 to 0.002 in ²) (20 AWG-17 AWG)	
Temperature, ambient range	–20 to 70 °C (–4 to +158 °F)	
Mass	0,07 kg (0.154 lb)	

Input/Output Characteristics

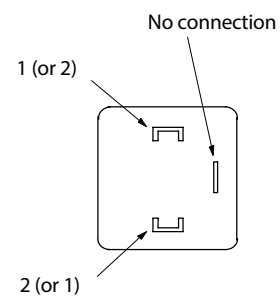


Installation Dimensions in mm (inches)

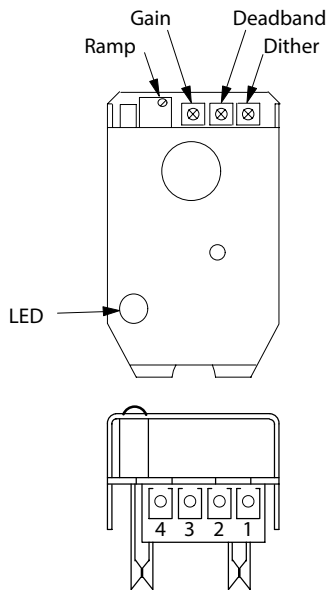
3rd angle projection



Solenoid Connections



Adjustments



Ramp time:
Turn clockwise to increase ramp time.

Gain:
Turn clockwise to increase gain.

Deadband compensation:
Turn clockwise to increase deadband compensation current.

Dither:
Turn clockwise to increase the dither current.

Terminal 1:
Power supply 10.2V-16V DC, positive.

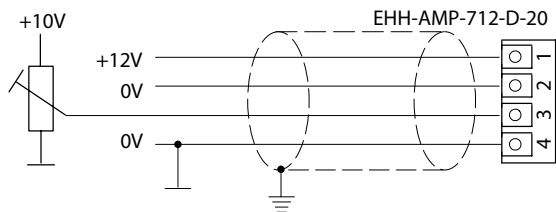
Terminal 2:
Power supply 0V.

Terminal 3:
Command signal positive (see "Operating Data ").

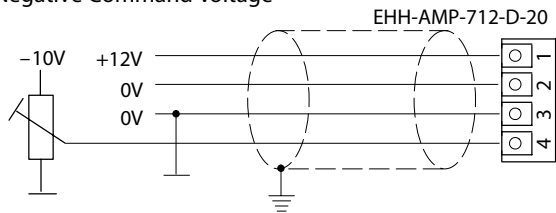
Terminal 4:
Type D: Command signal negative.
Type G: +5V reference.

Installation Wiring Options

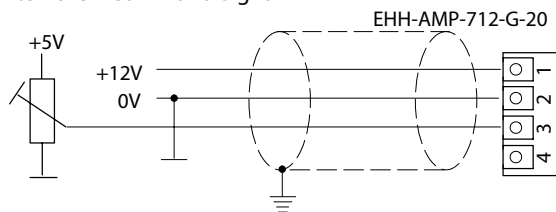
Positive Command Voltage



Negative Command Voltage

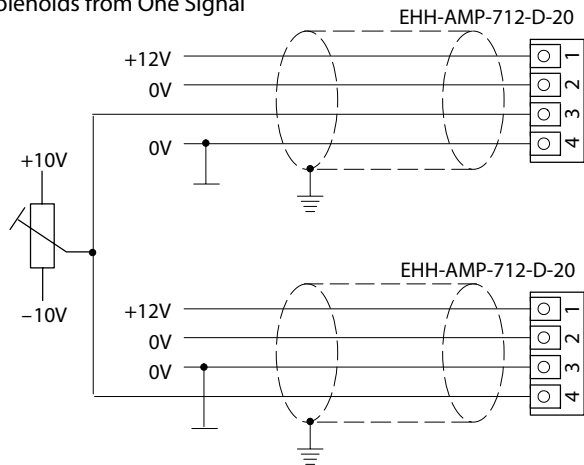


External 5V Command Signal

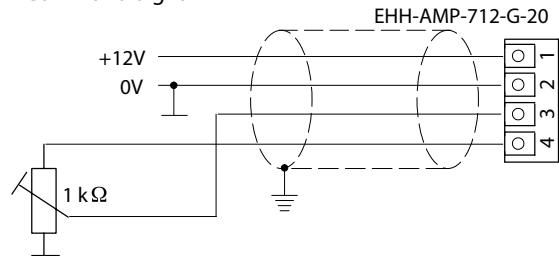


Customer's protective ground connection.

Bi-polar Command Voltage for Operating Two Solenoids from One Signal

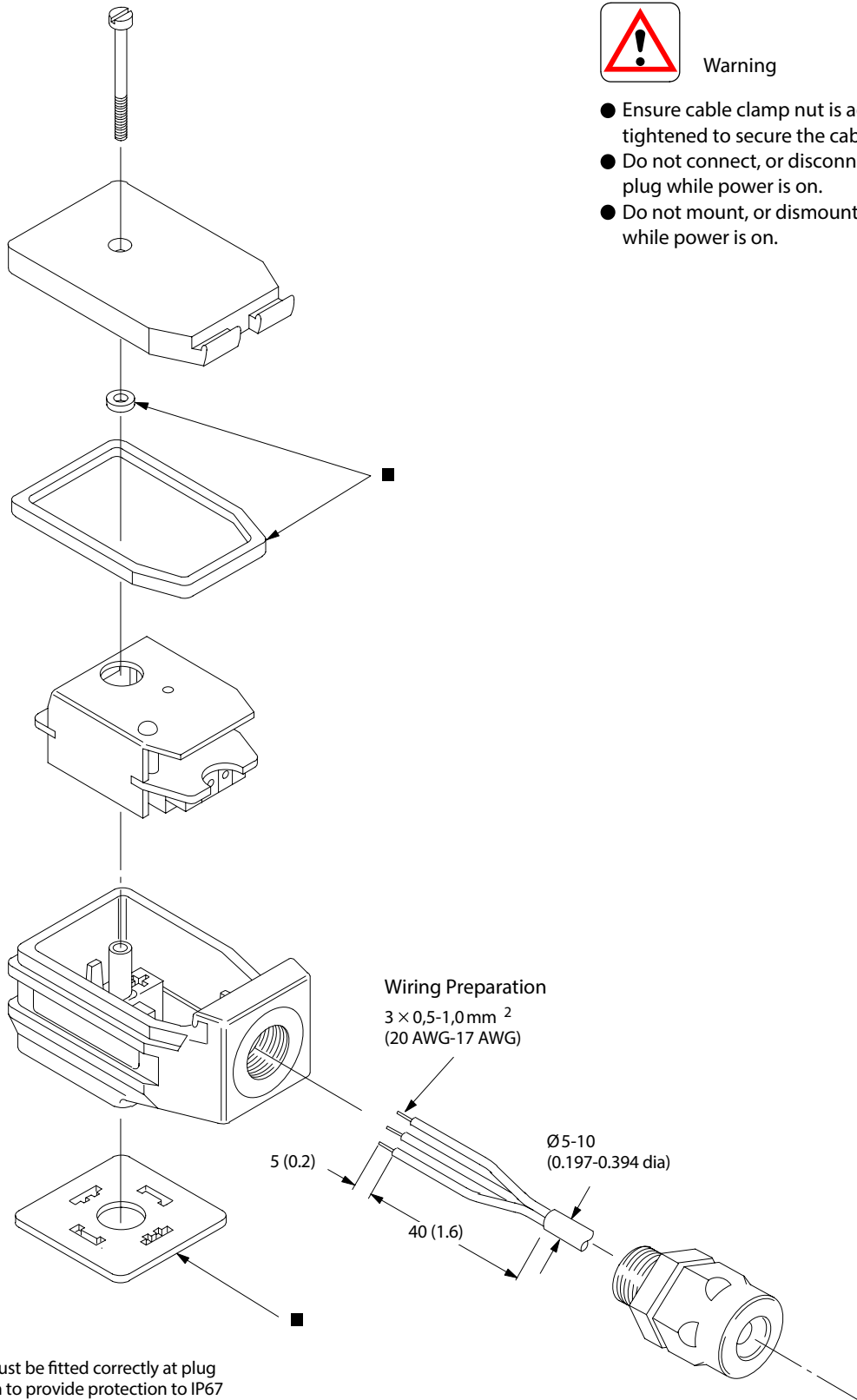


Internal 5V Command Signal



Warning: Electromagnetic Compatibility (EMC)
Screened cables should be used and particular attention paid to the grounding of the screens as shown in the above diagrams.

Assembly Showing Wiring Connection Points



Start-Up Procedure

1. Correctly wire the plug (see drawing on previous page) then, before mounting the plug on the valve solenoid, apply 12V DC (10,2 to 16V limits) to the "power input" terminals.
2. Check for correct plug function by illumination/non-illumination of the LED. The LED should illuminate when the command signal is applied, and should not be illuminated when the signal is less than 100 mV. If there is a malfunction then a new plug must be fitted.
3. Switch off power supply and command signal and then install the plug on the solenoid. Ensure that the seal is correctly fitted and clamped when the retaining screw is tightened: this is essential in providing IP67 protection.
4. Ensure that the hydraulic system will not cause any erratic movement of actuators, then:
 - Switch on power supply again.
 - Repeat LED/function check as in 2.An LED malfunction now indicates a short circuit at the load.
5. Successful completion of these checks means that the plug and load are ready for use.

Spare Parts

The only spare part available is the interface seal, part number 732100.

Ordering Procedure

Order plug by full model code, and spare interface seals by part number.

Products we offer:

- Cartridge valves
- DCV directional control valves
- Electric converters
- Electric machines
- Electric motors
- Gear motors
- Gear pumps
- Hydraulic integrated circuits (HICs)
- Hydrostatic motors
- Hydrostatic pumps
- Orbital motors
- PLUS+1® controllers
- PLUS+1® displays
- PLUS+1® joysticks and pedals
- PLUS+1® operator interfaces
- PLUS+1® sensors
- PLUS+1® software
- PLUS+1® software services, support and training
- Position controls and sensors
- PVG proportional valves
- Steering components and systems
- Telematics

Hydro-Gear

www.hydro-gear.com

Daikin-Sauer-Danfoss

www.daikin-sauer-danfoss.com

Danfoss Power Solutions is a global manufacturer and supplier of high-quality hydraulic and electric components. We specialize in providing state-of-the-art technology and solutions that excel in the harsh operating conditions of the mobile off-highway market as well as the marine sector. Building on our extensive applications expertise, we work closely with you to ensure exceptional performance for a broad range of applications. We help you and other customers around the world speed up system development, reduce costs and bring vehicles and vessels to market faster.

Danfoss Power Solutions – your strongest partner in mobile hydraulics and mobile electrification.

Go to www.danfoss.com for further product information.

We offer you expert worldwide support for ensuring the best possible solutions for outstanding performance. And with an extensive network of Global Service Partners, we also provide you with comprehensive global service for all of our components.

Local address:

**Danfoss
Power Solutions (US) Company**
2800 East 13th Street
Ames, IA 50010, USA
Phone: +1 515 239 6000

**Danfoss
Power Solutions GmbH & Co. OHG**
Krokamp 35
D-24539 Neumünster, Germany
Phone: +49 4321 871 0

**Danfoss
Power Solutions ApS**
Nordborgvej 81
DK-6430 Nordborg, Denmark
Phone: +45 7488 2222

**Danfoss
Power Solutions Trading
(Shanghai) Co., Ltd.**
Building #22, No. 1000 Jin Hai Rd
Jin Qiao, Pudong New District
Shanghai, China 201206
Phone: +86 21 2080 6201

Danfoss can accept no responsibility for possible errors in catalogues, brochures and other printed material. Danfoss reserves the right to alter its products without notice. This also applies to products already on order provided that such alterations can be made without subsequent changes being necessary in specifications already agreed. All trademarks in this material are property of the respective companies. Danfoss and the Danfoss logotype are trademarks of Danfoss A/S. All rights reserved.