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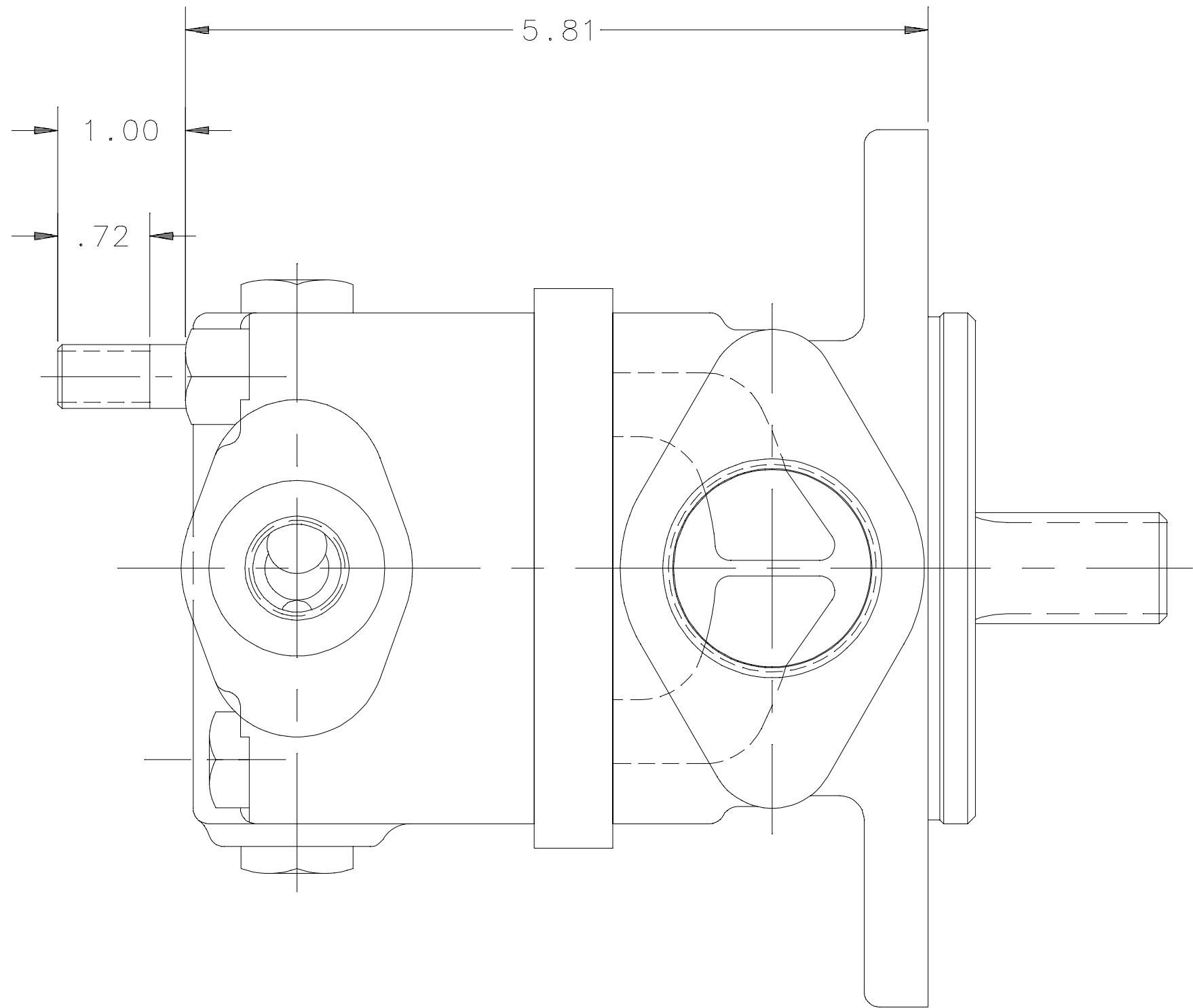
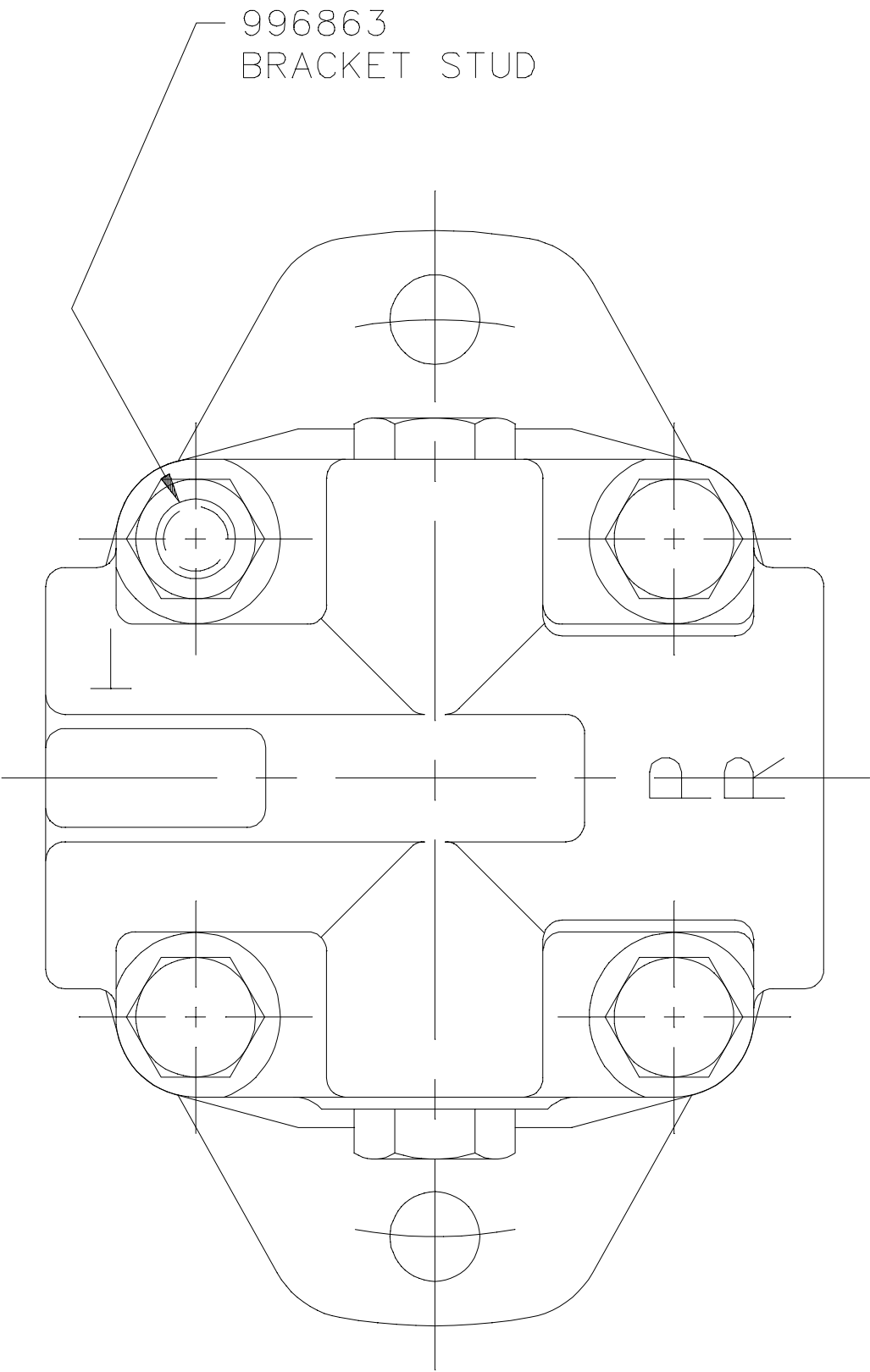
D

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B

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REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED
B2	A	E.C.N. NO.: 0981035	01JUL98	R. CALL
		1) ADDED NOTE	RWB	
		2) ADDED "860409 02-347092"		
1B	B	ECN NO. 0990991 ADDED 02-348754 ASSEMBLY	06DEC99 JTE	R. CALL
4A	C	MPS 27060A 996862 WAS 996863 BRACKET STUD	28JAN02 RAF	RAF



(A1) USED IN PUMP MODEL V20F-6S5T-15C8K-22-107 ASSEMBLY NO. 02-345680
V20F-6S6T-15C8K-22-107 ASSEMBLY NO. 02-347093
V20F-6S6T-1C8K-22-107 ASSEMBLY NO. 02-348754 (B)

SER: N97-16-04

G.T. CODE NO.			DIST. CODES AE, O, 813									
UNLESS OTHERWISE SPECIFIED INTERPRET PER VS 1-3-3-1 ANGULAR DIMENSIONS ± 2° SURFACE ROUGHNESS 3.2 μm (125 μin) TOLERANCES ON DECIMALS 1 PLACE2 PLACE3 PLACE mm±0.8±0.25— INCH—±.03±.010 REMOVE BURRS BREAK EDGES 0.25 mm (.010 IN) MAX.			THIRD ANGLE PROJECTION		FIRST USED ON V20F-6S5T-15C8K-22-107			AEL O				
					REF							
			MATERIAL		DWN J. CROWLEY 23JUN97							
					CHK B. SUELTER 25JUN97							
			HEAT TREATMENT		MFG REV							TITLE ASSEMBLY/INSTALLATION STR. VANE PUMP W/ FLOW CONTROL COVER
COATING/PLATING		R T.O.										
		L PROTO										
THE REPRODUCTION, DISTRIBUTION, AND UTILIZATION OF THIS DOCUMENT, AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICIT AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHTS RESERVED IN THE EVENT OF THE GRANT OF A PATENT, UTILITY MODEL, OR DESIGN. (PER ISO 16016)			S PROD. H. EURICH 25JUN97		SIZE C		CAGE NO.		DRAWING NO. 02-345680		REV C	
			ENGRG APPVL T. LEWIS 25JUN97		SCALE 1/1		WT		ACTL CALC		SHEET 1 OF 1	

2 INSTALLATION DIMENSIONS ARE THE SAME AS SHOWN ON "J" SIZE 02-136974, EXCEPT FOR THE BRACKET STUD USED IN PLACE OF ONE COVER SCREW AS SHOWN ABOVE.

1 ASSEMBLY IS THE SAME AS ON "J" SIZE 860499, EXCEPT ONE COVER SCREW, 11165 ON S/D 860408, 860409, IS REPLACED BY ONE BRACKET STUD, (A2) 996862, FROM S/D 02-345679, 02-347092.

(C)

DWG NO. 02-345680 SH 1 REV C