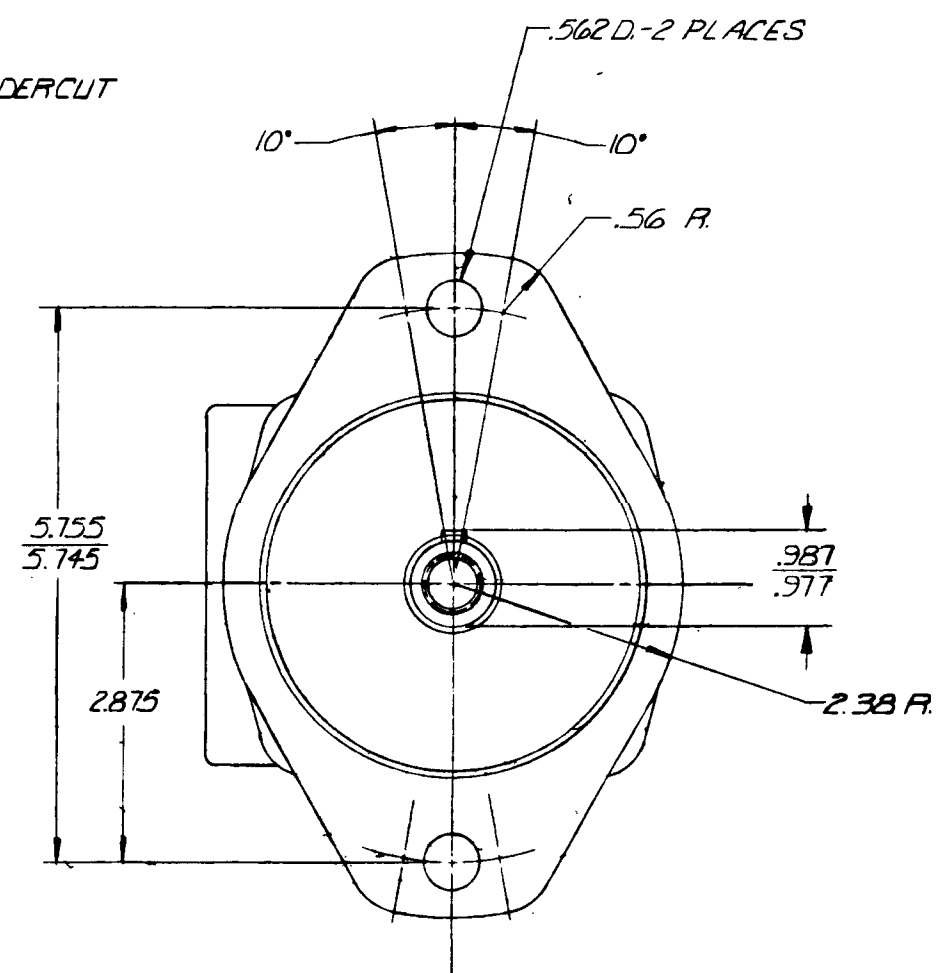
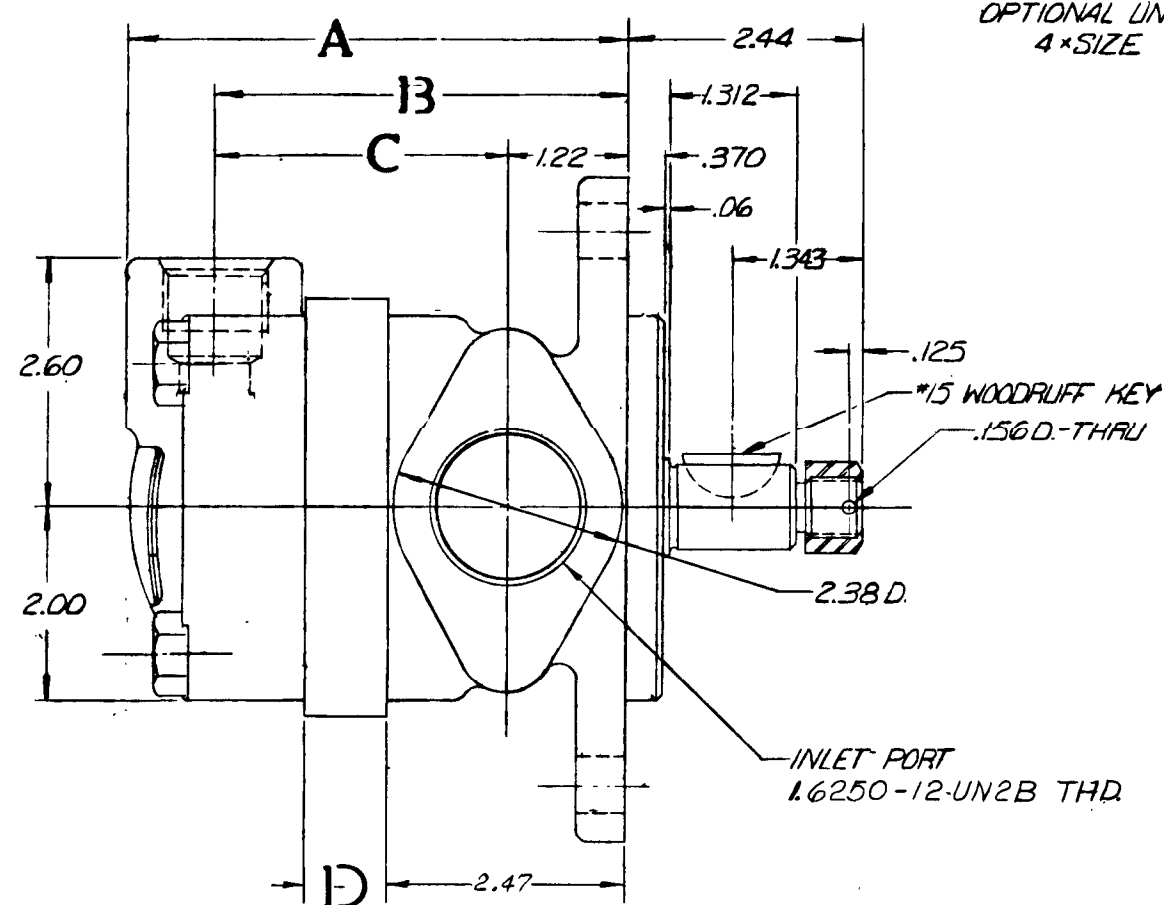
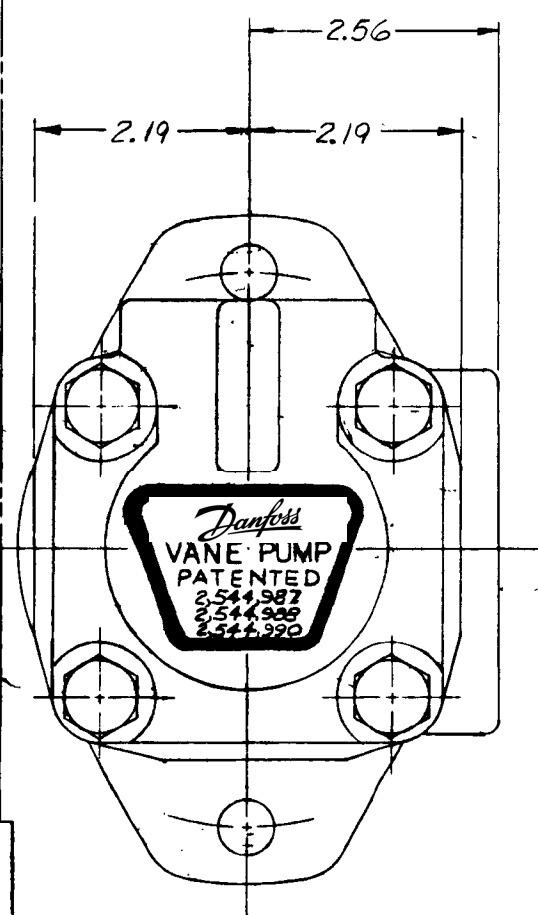
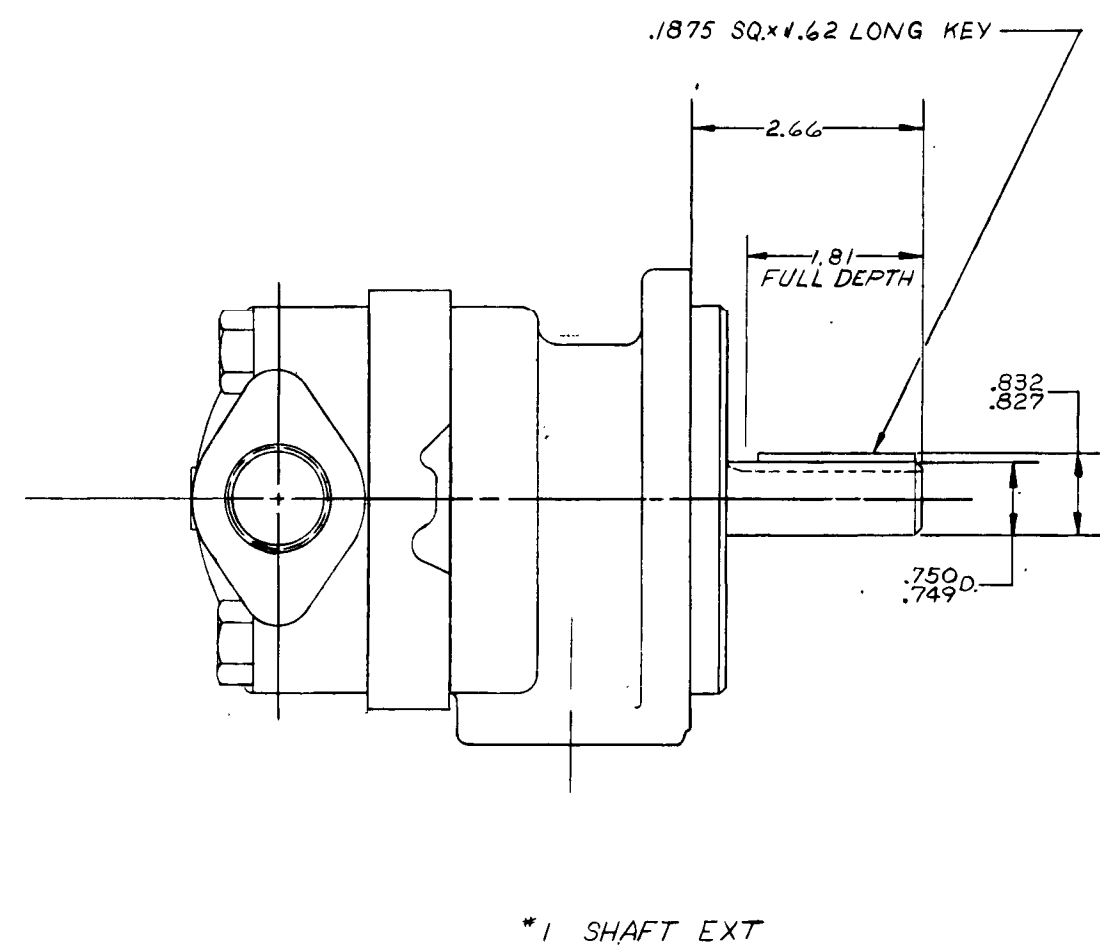
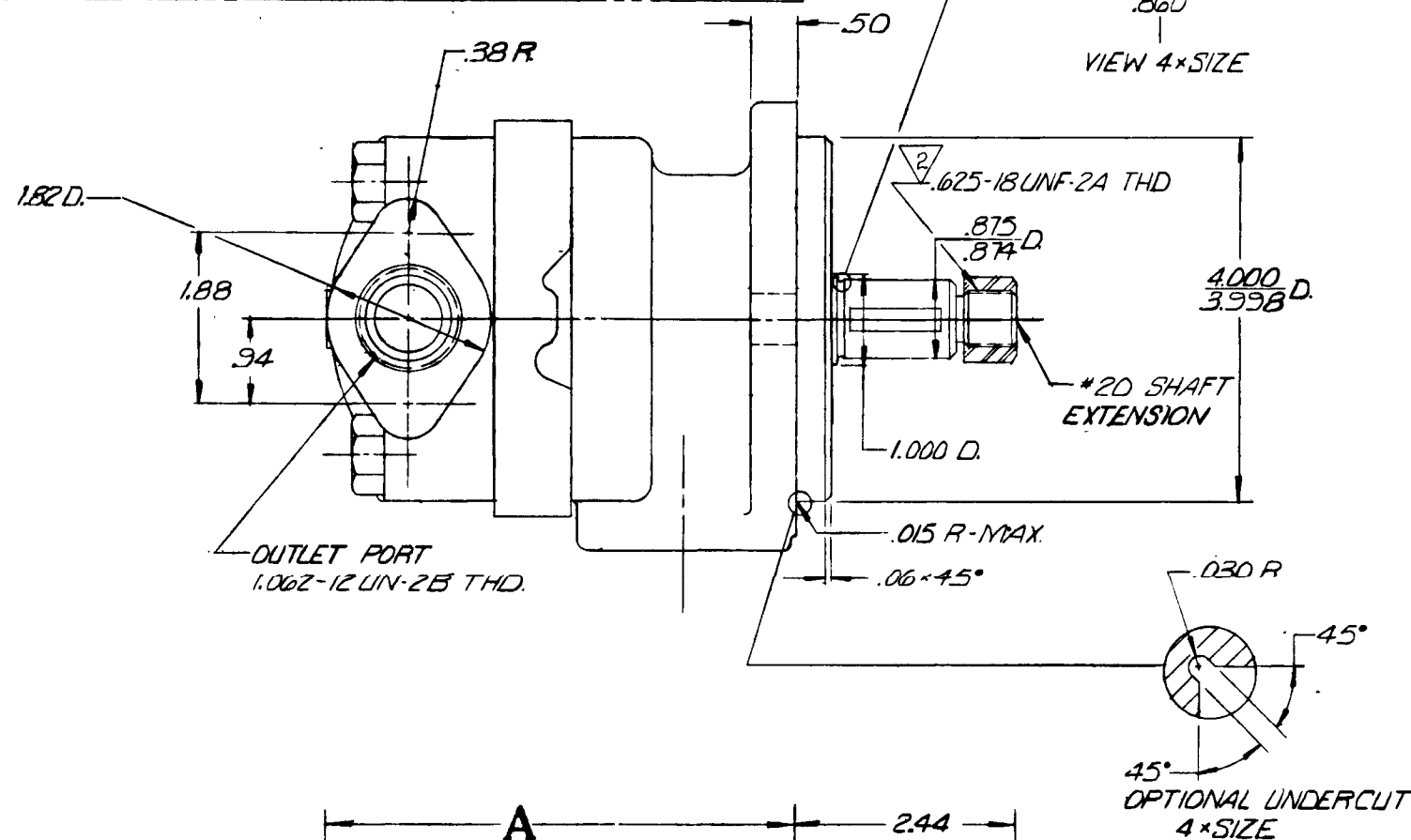
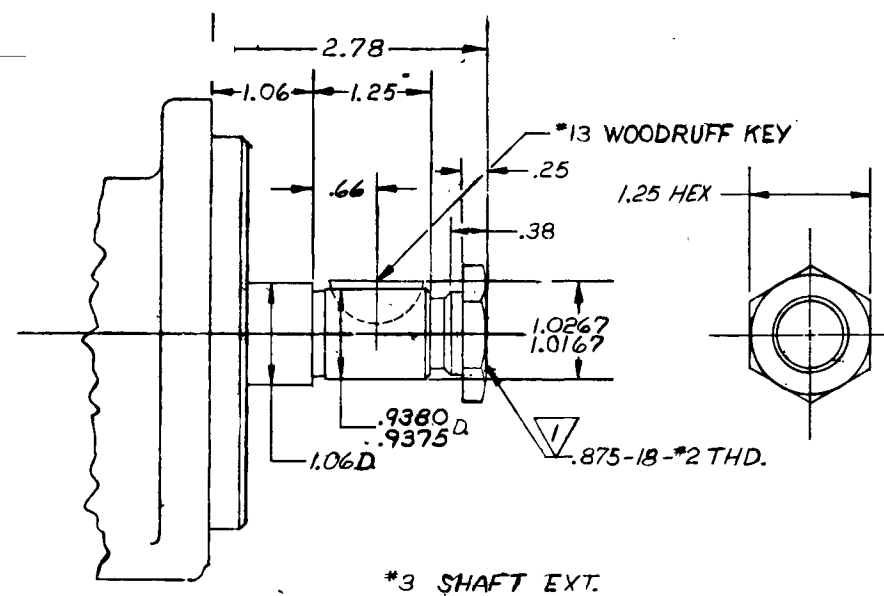




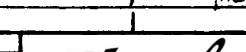
OIL RECOMMENDATIONS	
HYDRAULIC SYSTEM OPERATING RANGE MIN. TO MAX.	TYPE
0°F TO 180°F	S.A.E. 10W OR AUTOMATIC TRANSMISSION FLUID-TYPE "A"
15°F TO 210°F	S.A.E. 20
32°F TO 230°F	S.A.E. 30
0°F TO 210°F	S.A.E. 10W-30

PREFERRED VISCOSITY RANGE 4000 MAX.
TO 60 MIN. S.S.U.

DELIVERY GPM @ 1200 R.P.M. #100 P.S.I.	DIMENSION			
	A	B	C	D
9	5.18	4.27	3.05	.865
7	5.18	4.27	3.05	.865
11	5.37	4.47	3.25	1.062
12	5.52	4.61	3.39	1.200
13	5.52	4.61	3.39	1.200

1 SHAFT NUT TORQUE RECOMMENDED 275-300 lb.-ft.,
315 lb.-ft. MAX.

2 SHAFT NUT TORQUE RECOMMENDED 90-100 lb.-ft.,
110 lb.-ft. MAX.

				MODEL V20-6SKS-20#11 UNLESS OTHERWISE SPECIFIED REF: 377595 SURFACE FINISH 12/1 DR. <i>INSTALLATION Manual</i> CHK. <i>D.E. JUSTICE</i> <i>Unit</i> RELEASE DATE TO PROTO PROB. <i>D.E.J.</i> <i>13/11/04</i> APP TITLE INSTALLATION-VANE PUMP				 HEAT TREATMENT MATERIAL SCALE 1/1 E 452482			
SYM. ZONE		REVISION		DATE		SYM. ZONE		REVISION		DATE	