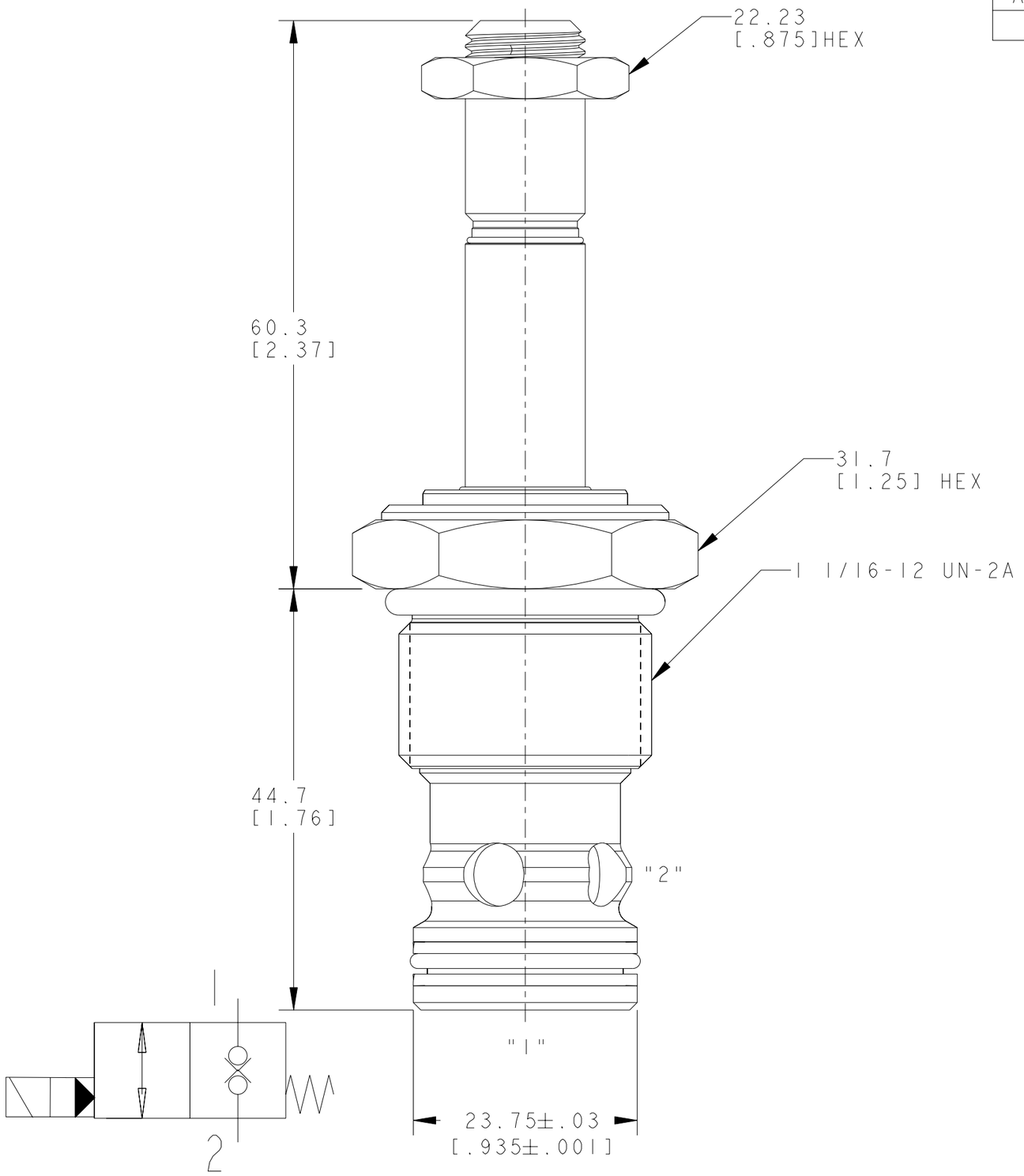
| REV | DESCRIPTION | BY | CHK | DATE | ECN / MPS |
|---|---|---|---|---|---|
| A | ENGINEERING RELEASE | JGS | AH | 2/12/05 | M63978 |
| | | | | | |




NOTE:

1 USE VALVE CAVITY C-12-2 OR C-12-2U

2 NET WEIGHT:
CARTRIDGE ONLY: .154 kg[.34 lb]
CARTRIDGE W/COIL: .336 kg[.74 lb]
CARTRIDGE W/COIL AND ALUMINUM BODY: 1.33 kg[2.93 lb]

3 TORQUE INTO CAVITY:
ALUMINUM CAVITY: 81-95 N.m [60-70 lbf.ft]
STEEL CAVITY: 102-115 N.m [75-85 lbf.ft]

MC

DISTRIBUTION CODE(S)

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN
INCHES ☐
MILLIMETERS (INCHES) ☒

TOLERANCES
.X ±
.XX ±
.XXX ±
∠ ±

UNSPECIFIED RADII ARE:
----

UNSPECIFIED DRAFT ANGLES ARE:
----°

B SIZE

DRAWING BASED ON ANSI Y14.5M-1982

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(PER ISO 16016)

Danfoss

DRAWN BY/DATE JGS 6/20/03
CHECKED BY/DATE LMD 8/4/03
ENGRG BY/DATE `
METALLURGY BY/DATE `

MATERIAL/HEAT TREAT
`
`

TITLE
SOLENOID VALVE INSTALLATION

THIRD ANGLE PROJECTION

DO NOT SCALE

MICROINCHES ☐
MICROMETERS (MICROINCHES) ☒
`
ARITHMETICAL AVERAGE

NUMBER
A-2416-098

SCALE 2/1

SHEET 1 OF 1